

High Heat ASA KIBILAC® PW-978B

Product Description: High Heat

Properties	ISO Test Method	Test Condition	Unit	PW-978B
Melt Flow Index	1133	220°C×10KG	ml/10 min	12.0
Mass Density	1183	23 °C	g/cm ³	1.07
Tensile Strength	527	50 mm/min, yield	MPa	47
		50 mm/min, break	MPa	34
Tensile Elongation	527	50 mm/min	%	30
Flexural Strength	178	2 mm/min	MPa	67
Flexural Modulus		2 mm/min	GPa	2.1
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	12.0
		-30°C, Notched	KJ/m ²	5.0
Charpy Impact Strength	179	23 °C Notched	KJ/m ²	12.3
		-30 °C Notched	KJ/m ²	6.0
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	112
		5 Kg,50 °C/hr	°C	100
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	83
		1.8 MPa Annealed	°C	105
Coefficient of Linear Thermal Expansion	11359	-	-	9.1x10-5
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>ASA<

October 8, 2020

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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